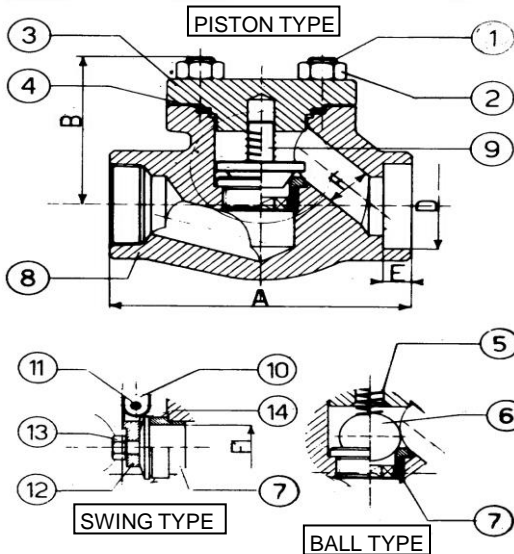


FORGED STEEL CHECK VALVE CLASS 800 LBS.

DRW: RD-FCV03 Rev1



API 602 - BS 5352 -
Testing according to API 598 - BS 6755
Marking MSS SP25
Bolted Cover
Socket weld Ends to ANSI B16.11
Screwed Ends (NPT) to ANSI B1.20.1
Butt Welding Ends to ANSI B16.25

Ratings (Class 800 according to API 602 sixth ed.):

carbon steel class 800 : 1975 PSI at 100°F
136 bar at +38°C
stainless steel 316/L class 800 : 1920 PSI at 100°F
132,3 bar at +38°C

PART NAME	PARTICOLARE	STANDARD MATER.	STAINLESS STEEL
1) STUDS COVER	TIRANTE	ASTM A193 - B7	ASTM A193 - B8M
2) NUTS	DADO	ASTM A194 - 2H	ASTM A194 - Gr.8M
3) COVER	COPERCHIO	ASTM A105N	ASTM A182 F316L
4) GASKET	GUARNIZIONE	GRAPHITE + A. 316L	GRAPHITE + A. 316L
5) SPRING	MOLLA	ASTM A182 F316	ASTM A182 F316L
6) BALL	SFERA	S.S A182 F6a	S.S. AISI 316L
7) SEATS	SEDE	S.S A182 F6a+STELLITE Gr.6	S.S. AISI 316L
8) BODY	CORPO	ASTM A105N	ASTM A182 F316L
9) PISTON	PISTONE	S.S A182 F6a	S.S. AISI 316L
10) HINGE SUPPORT	SUPPORTO	S.S A182 F6a	S.S. AISI 316L
11) HINGE PIN	SPINA	S.S A182 F6a	S.S. AISI 316L
12) HINGE	CERNIERA	S.S A182 F6a	S.S. AISI 316L
13) NUTS	DADO	ASTM A194 - 2H	ASTM A194 - Gr.8M
14) SWING	BATTENTE	S.S A182 F6a	S.S. AISI 316L

ALTERNATE MATERIALS AVAILABLE

EXTERNAL MATERIAL		TRIM MATERIAL			
Body & Bonnet	Bolts	Disc	Seat		
ASTM A105	B7	420	410 HF		
		410 HF	410 HF		
	B7M	316			
		316HF	316		
ASTM A182	A350 - LF2	410	410 HF		
	F5	B16	420	410 HF	
					F9
					F11
					F22
	F304	B8	316 HF	316	
	F304L		316L		
	F316		316 HF	316	
	F316L		316L HF	316L	

REDUCED BORE	mm.	15	20	25	32	40	50
	inch.	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
A end to end	mm	80	90	110	127	155	170
	inch.	3,15	3,54	4,33	5,00	6,10	6,69
B center to top	mm	49	55	70	77	105	120
	inch.	1,93	2,17	2,76	3,03	4,13	4,72
D socket weld bore	mm	21,72	27,05	33,78	42,55	48,64	61,11
	inch.	0,86	1,06	1,33	1,68	1,91	2,41
E bore depth (min.)	mm	9,65	12,70	12,70	12,70	12,70	15,75
	inch.	0,38	0,50	0,50	0,50	0,50	0,62
F Dn. Of port Piston/Ball	mm	9	12,5	17,5	22,5	29	35
	inch.	0,35	0,49	0,69	0,89	1,14	1,38
F Dn. Of port Swing	mm	10	14	18	24	29,5	36,5
	inch.	0,39	0,55	0,71	0,94	1,16	1,44
WEIGHT	Kg.	1,1	1,8	2,6	3,6	5,5	8,4

FULL BORE	mm.	6	10	15	20	25	32	40	50
	inch.	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
A end to end	mm	80	80	90	110	127	155 *	170 *	210 *
	inch.	3,15	3,15	3,54	4,33	5,00	6,10	6,69	8,27
B center to top	mm	49	49	55	70	77	105	120	145
	inch.	1,93	1,93	2,17	2,76	3,03	4,13	4,72	5,71
D socket weld bore	mm	14,1	17,53	21,72	27,05	33,78	42,55	48,64	61,11
	inch.	0,56	0,69	0,86	1,06	1,33	1,68	1,91	2,41
E bore depth (min.)	mm	9,65	9,65	9,65	12,7	12,7	12,7	12,7	15,75
	inch.	0,38	0,38	0,38	0,50	0,50	0,50	0,50	0,62
F Dn. Of port Piston/Ball	mm	7	9	12,5	17,5	22,5	29	35	45
	inch.	0,28	0,35	0,49	0,69	0,89	1,14	1,38	1,77
F Dn. Of port Swing	mm	8	10	14	18	24	29,5	36,5	48
	inch.	0,31	0,39	0,55	0,71	0,94	1,16	1,44	1,89
WEIGHT	Kg.	1,1	1,1	1,8	2,6	3,6	5,5	8,4	11,8

* For Swing type end to end Dn. 1 1/4" = 127 ; Dn.1 1/2" = 130 ; Dn. 2" = 150/210